

LONGLITE® PBT 7320H-104

Chang Chun Plastics Co., Ltd. (CCP Group) - *Acrylonitrile Butadiene Styrene + PBT*

General Information

Product Description

PBT/ABS 7320H-104 is a 20% glass fiber reinforced black color injection molding grade.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Appearance	• Black
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.70 to 1.3	%	
Flow	0.10 to 0.40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (73°F)	841000	psi	ISO 527-1
Tensile Stress (Break, 73°F)	11600	psi	ISO 527-2
Tensile Strain (Break, 73°F)	2.8	%	ISO 527-2
Flexural Modulus (73°F)	609000	psi	ISO 178
Flexural Stress (73°F)	16000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	4.0	ft·lb/in ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	302	°F	ISO 75-2/A
Melting Temperature	437	°F	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength (0.0787 in)	580	V/mil	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (500°F)	185	Pa·s	ISO 11443

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248 to 284	°F
Drying Time	4.0	hr
Processing (Melt) Temp	464 to 518	°F
Mold Temperature	140 to 212	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

